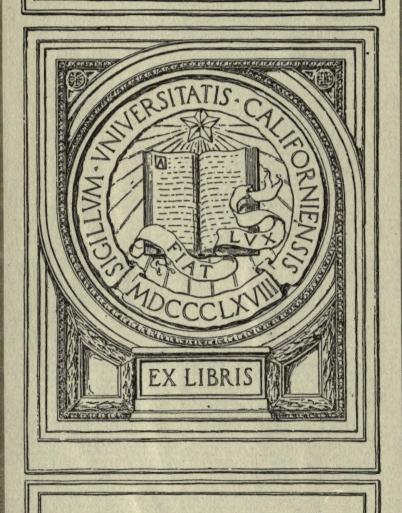
VM 296 U3A62





GIFT OF



UNITED STATES SHIPPING BOARD EMERGENCY FLEET CORPORATION

TIMBER SCHEDULE AND SPECIFICATIONS

FOR

TANDARD WOOD STEAMSHIP

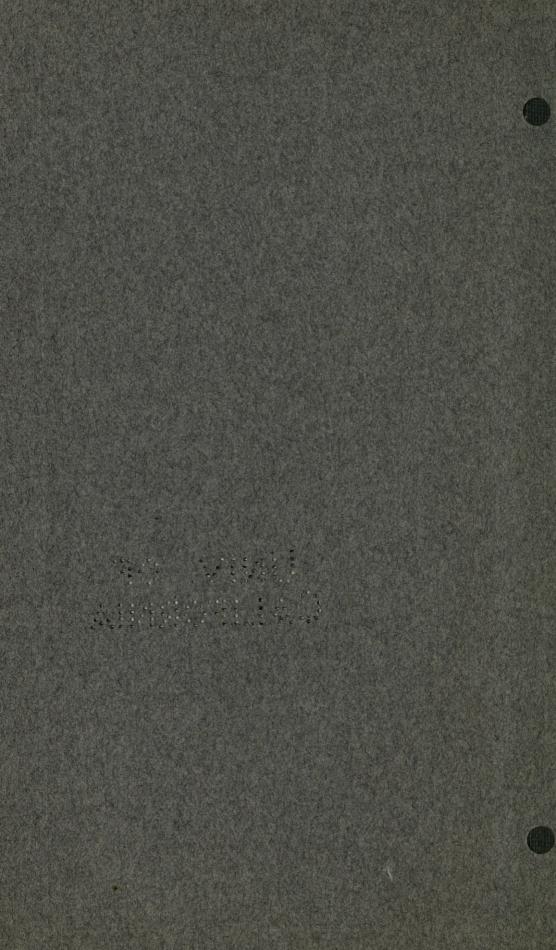
PACIFIC COAST LARGELY DOUGLAS FIR

MAY 20, 1917

CALIFORNIA



WASHINGTON
GOVERNMENT PRINTING OFFICE
1917



UNITED STATES SHIPPING BOARD EMERGENCY FLEET CORPORATION

TIMBER SCHEDULE AND SPECIFICATIONS

FOR

STANDARD WOOD STEAMSHIP

PACIFIC COAST
LARGELY DOUGLAS FIR

MAY 20, 1917

omoration or under its Firection. Instruction

o stade at the mills where less



WASHINGTON
GOVERNMENT PRINTING OFFICE
1917

UNETED STATES SHIPPING BOARD EMERORICY PLEET CORPORATION

> VM 296 LA EMIBER SCHEDULE AND SPECIFICATIONS

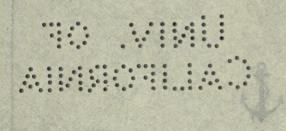
STANDARD WOOD STEAMSHIP

37 (3%)

EARCE COAST

LABORA (2/0/5/11/8)

GIFT



NOTORINGAWA NOTO ORITHIAN TREMESTROOF THAT THE

PAGES TO BE FOLLOWED.

TIMBER SCHEDULE AND SPECIFICATIONS

FOR

STANDARD WOOD STEAMSHIPS, PACIFIC COAST.

1. Dimensions of timbers in the form to be used in

GENERAL INFORMATION.

These specifications have been drafted for the information and guidance of lumber manufacturers, contractors, and shipbuilders, and constitute the official schedule of timbers to be used in the construction of wooden vessels on the Pacific Coast.

The purchase and inspection of lumber under this schedule will be conducted by the Emergency Fleet Corporation or under its direction. Inspections will be made at the mills where lumber is manufactured.

Purchases of the Douglas-fir items called for will be made only in complete units of one ship, and will be awarded to mills or groups of mills undertaking to furnish complete units. Offers to furnish a partial list of Douglas-fir items will not be considered.

Approved May 20, 1917.

United States Shipping Board

Emergency Fleet Corporation,

Maj. Gen. Geo. W. Goethals,

General Manager.

"No. 1 Ship Plank:

(3)

RULES GOVERNING PACIFIC COAST TIMBER SCHEDULE.

PROES TO DE FOLLOWED.

The accompanying lumber schedule is governed strictly by the following rules:

1. Dimensions of timbers in the form to be used in the ship are net, after surfacing. Material must be sawed large enough to surface down to these dimensions. Dimensions and quantities in the rough, in accordance with the usual milling practice, are given separately for the information of manufacturers.

2. The specification of "Selected common" Douglas fir means the following, as quoted from the Standard Schedule of Grading Rules, etc., for Douglas fir and associated species, No. 6, issued by the Pacific Lumber

Inspection Bureau, 1912: A pri rebert to not a rough

"Selected Common: and gradw allim and the about ad

"This is a grade selected from the grade of No. 1 Common, and shall consist of lumber free from defects that materially impair the strength of the piece, well manufactured, and suitable for high class construc-tional and structural purposes or the purpose for which it is intended, including bridge timbers, floor joists, ship timbers, factories, and warehouses, designed to carry heavy loads, etc.

The following specifications, taken from the same schedule, shall govern timber used for ship plank and decking: Af Inmand

"No. 1 Ship Plank:

"Including outboard planking, garboards, wales, clamps, rails and lumber for similar purposes, shall be

firm grain, free from large knots or other defects

imparing its use for the purposes intended.

"Will allow small, tight, hard knots when not on face corners or calking seam. Bright sap on face side edges not exceeding one-quarter the width or thickness. Small pitch pockets not extending through the piece. Said defects to be considered in connection with size of piece and its quality otherwise. Must be well sawn.

"Decking:

- "Shall be uniformly sawn, firm grain, and free from knots and defects on one face and calking edges. Flat sizes shall show edge grain on broad face. Will allow pin and small knots on underside and lower part of calking edges. Bright sap, whether green or seasoned, on face side corner not exceeding one-quarter the width or one-third the length."
- 3. The specifications governing all other grades of Douglas fir are given in the Standard Schedule of Grading Rules issued by the Pacific Lumber Inspection Bureau, 1912.
- 4. Hardwood items shall be of selected stock, high grade structural timbers.
- 5. Knees shall be free from rot, heart or ring shake, large or loose knots, and other defects which would impair their strength for the purpose intended.

6. Treenails shall be of clear all-heart wood, straight

grained, and thoroughly air dried.

Timber schedule for standard wood steamship—Pacific Coast.

edos

of a re	common	s or	torral	agu	m la	e from	in, fre	iarg 1	mil
Species and grade		gras ur o.	biai	1 10	0.00	Hema	wolla ers or	000	dost
Specie	Selected			and otxe	Jon biam	adeas be ed	ch po		Sme
Finish.	S4S	S48 S48	848 848 848 848	242 243 243 243 243 243 243 243 243 243	248 248 248	240 240 240 20 20 20 20 20 20 20 20 20 20 20 20 20	S48 S48 S48	Rough S4S	S2S
Gross footage.	Ft. B. M. 1, 373	1,063	6,015	8, 544 36, 567 9, 569	288 880 880	555 2,048	2, 759	853 7, 137	069,6
Number of pieces.	ro de	pp-or	0 00 10 7	044	it ex	94 4 K	200 el	101	34
Length.	Feet.	78 78 78 78 78 78 78 78 78 78 78 78 78 7	2883	ner o	20 26 26	20 20 50 16 and 111	Av., 24 42 48 48	TOP SOUTH SERVICE AS	AV., 40
Linear feet.	a Dia	roales	10 o	1,948	sda s	modi	912. dwlood	est. I	Bur 4
Gross size.	Inches. 304x304	204x264 204x264	204x204 204x204 204x204	204x204 204x204 204x204		184x204 184x184 164x304	164x244 164x244	16 x 16 16 x 16 154x 154	144x20
Net size.	Inches. 30x30	20x26 20x26	20x20 20x20 20x20	20x20 20x20 20x20	18x24 18x22	18x20 18x18 16x30	16x24 16x24	16x16 16x16 15x15	14x20
y her he fo	lowie						from	, A	apre
Part.	shall	rward	ftlation	700	0	, oning	Knightheads.	Kudder blade	50
A A	Shaft log	Deadwood, forward.	Deadwood, lorward Deadwood, aft Engine foundation	Main keelsons Keel	Rudder bladedo.	do	Knightheads	timbers r deck	Stern framing
	Shaft	Dead	Dead Dead Engir	Main ke Keel	Rudd	Stem	Knigl Apror	Horn Uppe	Stern
Item.	1	0100	41001	- ∞ σ	215	2 8 45	16	20 20 20 20 20 20 20 20 20 20 20 20 20 2	21

Do.	Do.	o o o	, OO.	Ö.	Do.	ÖÖ.	Do.	Do.	, OC	i o o	Do.
S48 S28	S4S S4S	248 248 248	S48 S48	S48	S4S S4S	848 848	848	S4S S1S2E	S2S S2S	8888 8888 8888	S2S
691	1.389	1,158 1,544 13,124	1, 621		575 355	27, 616		33, 850		30, 625 5, 880	
		200	46	60	21	68				100	
16 and up	AV., 24 20 36	30 and up	Av., 40	16	17	25	30 and ur Av., 40	Av., 40	Av., 40	191	18
	0 0 0 0 0 0 0 0	089		T, 500			1,400	2, 400	i i		
14\x24\\ 14\x24	144x169 144x169	144x164 144x164 144x164	144x164 144x164	14\x14\	14\x14\\ 14\x14\\	14\x14\\ 14\x14\\	144x144	144x144 [::) 658 144x144	124x32	124x30 124x30	124x30
14x24 14x24	14x16 14x16	14x16 14x16 14x16	14x16 14x16	14x14	14x14 14x14	14x14 14x14	14x14	14x14 15x38 14x14	12x32	12x30 12x30	
2 Rudder blade		do Clamp timbers.	Hold beamsdo		•			Bilge ceiling			Stern framing
222	25	22.28	888	32	333	35	3	39	45	134	44

¹ Number of pieces in each course.

Timber schedule for standard wood steamship-Pacific Coast-Continued.

d grade.	common	nr.					* .	**************************************									
Species and grade.	Selected	Do	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.	Do.
Finish.	S2S	S2S	S28 S28	S28 828 828	SSS	S22 S23 S23 S23	828	S22 S2SS	S2S	SSS	S2S	S2S	S1S2E	SISSE	SISSE	SISSE	SISZE
Gross footage.	Fr.B. M. 9,800	8,820	5,488	25, 611 26, 541	23, 781	21, 233 14, 863	11,891	21, 952	19,600	2,940			2, 236				
Number of pieces.	16	12	20	100	56	200	16	56	50	اد د د	50	92.	es é	7	63	22	7
Length.	Feet.	24	191	16	16	16	28	16	91	16 and up		91	40	‡ 99	99	74	92
Linear feet.	0 0 0		0 0 0 0 0 0 0 0 0 0	8 0 0 0 0		0 0	0 0 0	0 0 0 0 0 0 0 0 0 0		0 7 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		0 0	1	3 0 0 0 0 0 0 0	9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	6 6 8	2 2 8 8
Gross size.	Inches. 124x30	124x30	124x28 124x28	124x28	121x26	12 1 x26 12 1 x26	124x26	124x24	124x24	124x24	124x20	124x20	124x184	124x104 124x184	124x184	124x184	124x184
Net size.	Inches.	12x30	12x28 12x28	12x28	12x26	12x26 12x26	12x26	12x24	12x24	12x24	12x20	12x20	12x18	12x18	12x18	12x18	12x18
Part.	Flitch timber frames	op	do	do	op	do	do	op	op	Hull end framing	Flitch timber frames.	op	Upper deck beams	qo	op	op	do
Item.	45	46	48	50	51	53	4°C	56	57	280			19			65	99

Timber schedule for standard wood steamship—Pacific Coast—Continued.

Species and grade.	lected common Do. Do. uglas fir. Do. uglas fir square edged). lected common Do. lected common Do. Do. Do. Do. Do. Do. Do.
Specie	Selected Dougland Selected Dougland Selected Dougland Do. Do. Do. Do. Do. Do. Do. Do. Do.
Finish.	S48 S1S2E S48
Gross footage.	7, 528 2, 364 2, 364 2, 364 7, 528 7, 528 1, 409 1, 441 1, 681 1, 239 3, 530
Number of pieces.	8 9 41 15 8 15 15 15 15 15 15 15 15 15 15 15 15 15
Length.	Feet. 1 45 45 5 pieces each streak 30 30 and up Av., 40 Av., 40 20 30 and up Av., 30 40 17
Linear feet.	6, 700 300 200
Gross size.	### Strict 104x101 104
Net size.	### Puches. 10x10 10x10 10x10
n. Part.	Hatch coamings. Poop bridge and forecastle deck beams. Forecastle and poop plank sheer. Planking, first streak. Floor ceiling. Bulkhead studding. Floor bridge and forecastle deck plank sheer. Sills and plates. Sills. Lock streak. Sills. Lock streak. Odo.
Item.	88 89 89 89 89 89 89 89 89 89 89 89 89 8

				1			
Do. Selected common Douglas fir (square edged).	Do. Selected common	Douglas nr. Do. Selected common	Douglas III (square edged), Do.	Selected common Douglas fir. Do.	Do.	Do.	Do.
* When the second second second second second	S1S2E S4S	S1S2IE S4S	SISZE	S4S S2S S2S	24 24 24 24 24 24 24 24 24 24 24 24 24 2	S4S	S48 S48
18 5, 016 5, 018	5, 703	29, 896 8, 547	28, 979	2, 063	1,074	1, 290	907
•				09			40
ব্যস্ত	5 pieces each streak 20 and up	Av., 30 30 and up Av., 40 30 to 60	30 and up	8 20 to 30	20 and up Av., 30 30 and up	30 and up	20 and up Av., 30
•	600	5,600	5, 600		300	300	200
74x104 64x194	64x184 64x104	6}x10}	64 x 64	64x 83	64x 84 64x 84	64x 84	64x 64 64x 64
-	6x18 6x10	6x10 6x10	6 x 9	6 × × × × ×	6 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	6 x 8	9 x 9 8 8 9
Planking main rail	Planking second streak				150 H	Poop, bridge, and forecastle 6 x deck lock streak.	
103	104	106	108	109	111	113	114

The best school of the shool of the state of

Timber schedule for standard wood steamship-Pacific Coast-Continued.

Species and grade.	Selected common Douglas fir	(square edged).	Do.	Selected common	Selected common Douglas fir	(square edged). Selected common Douglas fir	(square edged). Dc.	Selected common	Do.	Selected common Douglas fir	ed)
Finish.	SISZE	SISZE	SISSE	S4S	SISZE	SIS2E	SIS2E	S48	S4S	SISZE	
Gross footage.	Ft.B. M. 1, 172	63, 875	2, 494	4,822	23, 009	16, 188	10,828	2, 165	919	1, 452	
Number of pieces.	8	a 0 0 0 0 2			0 0 0			0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	8 8 8 6 4	4 0 0 0 0	-
Length.	Feet. 30 and up Av., 40	30 and up	30 and up	30 and up	30 and up	30 and up Av., 40	30 and up	30 and up.	20 and up	30 and up Av., 40	
Linear feet.	330	8,000	400	006	5, 800	4,000	3,000	009	400	400	
Gross size.	Inches. 64x 64	54x184 8,000	54x144	54x124	54x104	54x 94	54x 84	54x 84	54x 54	44x104	
Net size.	Inches.	5x18	5x14	5x12	5x10	5x 9	5x 8	5x 8	5x 5	4x10	
. Part.	Planking, bead streak	Planking, bottom and side	Planking, poop, bridge, and	Poop, bridge, and forecastle	Planking, bottom and side	Planking, bottom and side	ор	Poop, bridge, and forecastle	Sills and plates	Planking, poop, bridge, and forecastle.	Tourist Control of
tem.	116	17	81.18	611	20	21	122	123	124	123	-

Selected common	Selected common	· (1)	Selected common	Douglas III. Do.	Selected common Douglas fir	(square edged).	Do.	Selected common	Selected common	(square edged). Selected common	Do.
S4S	S4S	SISZE	S4S	S48 S28	S4S	848	S4S	S2S	Rough S4S	S4S	S4S S1S2E
2,907	5,844	2,045	775	677	12,042	63, 219	7,962	1,950	19, 200 31, 281	288	2, 275 3, 385
0 0 0 0			0 0 0 0	65	0 0		* * * * * * * * * * * * * * * * * * *	20	400	10	56
30 and up	20 and up	30 and up	Av., 40 20 and up	AV., 30	20 and up Av., 30	20 and up	Oc 4.7, oc	30	20 and up	17	20 and up Av., 30
800	2,000	200	350	677	8,000	42,000	2,400		14,000		2,000
44×104	44x 84	4½x 8½	44x 64	44x 44	4x 44	44x 44 42, 000	34x 84 to 164	Av., 12 34x12	3 x 8 34x 84 14,000	34x64	34x 64 34x 64
4x10	4x 8	4x 8	4x 6	4x 4 4x 4	4x 4	4x 4	3x 8 to 16	Av.,12 3x12	3x 8 3x 8	3x 6	3x 6 3x 6
126 Shaft tunnel	Ends of erections bulkheads.	Planking, poop, bridge, and	forecastle. Sills and plates	Studding	Deep tank deck plank	Upper deck plank	Hatch covers	Timber for pointers, breast	Cross spalls. Bulkheads.	Bridge-house carlings	Bridge, poop, and forecastle ceiling.
126	127	128	129	130	132	133	134	135	136	138	139

Timber schedule for standard wood steamship—Pacific Coast—Continued.

	Species and grade.	Selected common	Do.	Selected common	(square edged). Selected common	Douglas ir. Selected common Douglas fir	(square edged).	Selected common	Selected common Donglas fir	(square edged). Selected common	Lyoughas m.
	Finish.	S4S	S4S	S4S S1S2E	848	S4S	S4S	SAS	S4S	S48	_
	Gross footage.	Ft.B. M. 1,706	142	2,303	176	. 25, 526	1,856	969	464	703	Ē
	Number of pieces.	09	•	15	67	0 0 0 1 0 0	, , , , , , , , , , , , , , , , , , ,		* * * * * * * * * * * * * * * * * * *	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
.0	Length.	Feet.	20 and up Av., 30	30 and up	7	20 and up Av., 30	12 to 24	20 and up	20 and up	6 and up.	
	Linear feet.		1000	2,000			1,200	450	300	009	8
	Gross size.	Inches.	31x 51	34x 44 34x 44	34x 34	34x 34 28, 000	24x 84	24x 84	24x 84	24x 64	
	Net size.	Inches. 3x 5	3x 5	3x 4 3x 4	3x 3	3x 3	2x 8	2x 8	2x 8	2x 6	k
	Part.	Upper bridge house carlings.	Sills and plates	Pilot-house carlings	Studding	Poop, bridge, and forecastle deck plank.	Engine and boiler hatch	Sills and plates.	Bridge and aft house plank-	Ö	Sample Demonstration of
	Item.	141	142	143	145	146	147	148	149	150	319

					1	3	
1, 692 D.& M. No. 1 common fir.	No. 2 clear V. G. flooring fir.	Selected common fir.	Do.	No. 2 clear finish	Gum- or ironbark,	tural. Do. Do. Do. Do. Do. In Do. Do.	IIICA.
D.& M.	D. & M.	D. & M.	2, 250 D. & M.	S2S	4,800 Rough.	Rough. S4S S2S S2S S2S S2S S2S	
1,692	8, 910	6,750	2, 250	1,000	4,800	1, 333 832 1, 536	
0 0 0 0 0	0 0 0 0 0 0	4 9 0 0	*		63	10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	et.
12 and up	lengths 12 and up random	lengths 12 and up random	lengths 12 and up random	lengths 14 to 16.	40	40 30 28 Arms 4 and 8 Arms 8 and up Arms 6 to 8 to 8 to 6	zguare reer
1½x 6 21,000	14x 4 26,000	6 26,000	1x 6 22,000	1,000			
1½x 6	14x 4	1x 6	1x 6	1x12	24x30	20x20 184x184 34x204	
113x 51	113x 34	1 2x 51	1 gx 54	3x12	24x30	20x20 18x18 3x20 3x20 3 20 3 9	ooved.
bunkers	House decking	House sheathing, inside	House sheathing, outside	Mold material	Sternpost	Rudderstoc Rudderstoc Keel shoe. Deadwood Knees Hull lodgin	Tongued and grooved
151	152	153	154	155	156	157 158 159 160 161 162 163	

The standard with the standard of the standard

Timber schedule for standard wood steamship—Pacific Goast—Continued.

Gross Finish. Ft. B. M. S2S S2S neter.	Species and grade.	Douglar fir or west- ern red cedar. Do. White oak, black locust, or other approved hard- woods.	1, 684, 233 8, 501 1, 692, 734
Gross footage. Ft. B. M. meter.			
B	Fini	S2 S2	
1 0 0 0 0 m	Gross footage.	Ft.B. M.	eter.
	Number of pieces.	40 20 16,000 4,000	2 Diam
Length. Number of pieces Feet. Arms 4 40 to 6 20 to 6 40 inches 16,000 26 inches 4,000 2 10,000	Length.	Arms 4 to 6 Arms 4 to 6 40 inches	
Linear feet.	Linear feet.		0
Net Gross size. nches. 1 4 2 13 2 14 ck.	Gross size.	Inches.	nd trenails
Net size. Inches. 1 4 2 13 2 14 Zhick. Shick.	Net size.	Inches. 1 4 2 13 2 13 2 14	Thick. Is
Total hardwood, excluding knees. Total all woods, excluding knees.	Part.		J Douglas fir, excluding kneed I hardwood, excluding trenail Total all woods, excluding
164 165 166 167 Tota	Item.		Tota

THE PARTY OF PARTY OF PERSONS ASSESSED.

AMENDMENTS TO SPECIFICATIONS NO. 2 OF CERTAIN ITEMS OF TIMBER SCHEDULE FOR STANDARD WOOD STEAMSHIP OF DOUGLAS FIR TYPE, PUBLISHED MAY 20, 1917.

TRENAILS.

Trenails will be of the following finished sizes and quantities instead of the specifications given on page 16 of the schedule of May 20, 1917:

Size.	Quantity.
Inches. 1½ by 26 1¾ by 32 1¾ by 36	4,500 12,500 7,500

Firms which do not have facilities for manufacturing finished trenails, but which wish to supply rough oak lumber from which trenails may be made by shipbuilding firms, may find the following suggestions helpful:

Memorandum Regarding Quantity of Oak Lumber Required for the Manufacture of Trenails.

Item No. 1, finished, size 1½ by 26 inches; quantity, 4,500 pieces. Can be manufactured from 1½ by 1½ by 26 inches, rough dimension stock. Amount of lumber in each piece is 0.405 board foot.

Item No. 2, finished, size 1¾ by 32 inches; quantity, 12,500 pieces. Can be made from 1½ by 1½ by 32 inches dimension stock, each

piece containing 1 board foot.

Item No. 3, finished, size 13 by 36 inches; quantity, 7,500 pieces. Can be made from 1½ by 1½ by 36 inches rough dimension stock, each piece containing 0.562 board foot.

102777°-17

THE TANK OF TOWNSHIP OF TOWNSHIP OF DOCKLASS AND THE TANK OF DOCKLASS OF TOWNSHIP OF TOWNS

TREESTER

the basis formed and worked out the of the channels and a second of the channels are the contract of the channels are t

espeluanci policier Highor vicque oblicier -cide vel chara ad vem el -culto como veniment de

the second of the last of the second of the



UNIVERSITY OF CALIFORNIA LIBRARY, BERKELEY

THIS BOOK IS DUE ON THE LAST DATE STAMPED BELOW

Books not returned on time are subject to a fine of 50c per volume after the third day overdue, increasing to \$1.00 per volume after the sixth day. Books not in demand may be renewed if application is made before expiration of loan period.

APR 20 1922

OCT 4 1924

YB-51740

Gaylord Bros. Makers Syracuse, N Y. PAT. JAN. 21, 1908

> 440541 VM 296 U3 A62

UNIVERSITY OF CALIFORNIA LIBRARY

